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[Pump Sealing Pictures \(Page 1\)](#)

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Author Topic: Pump Sealing Pictures

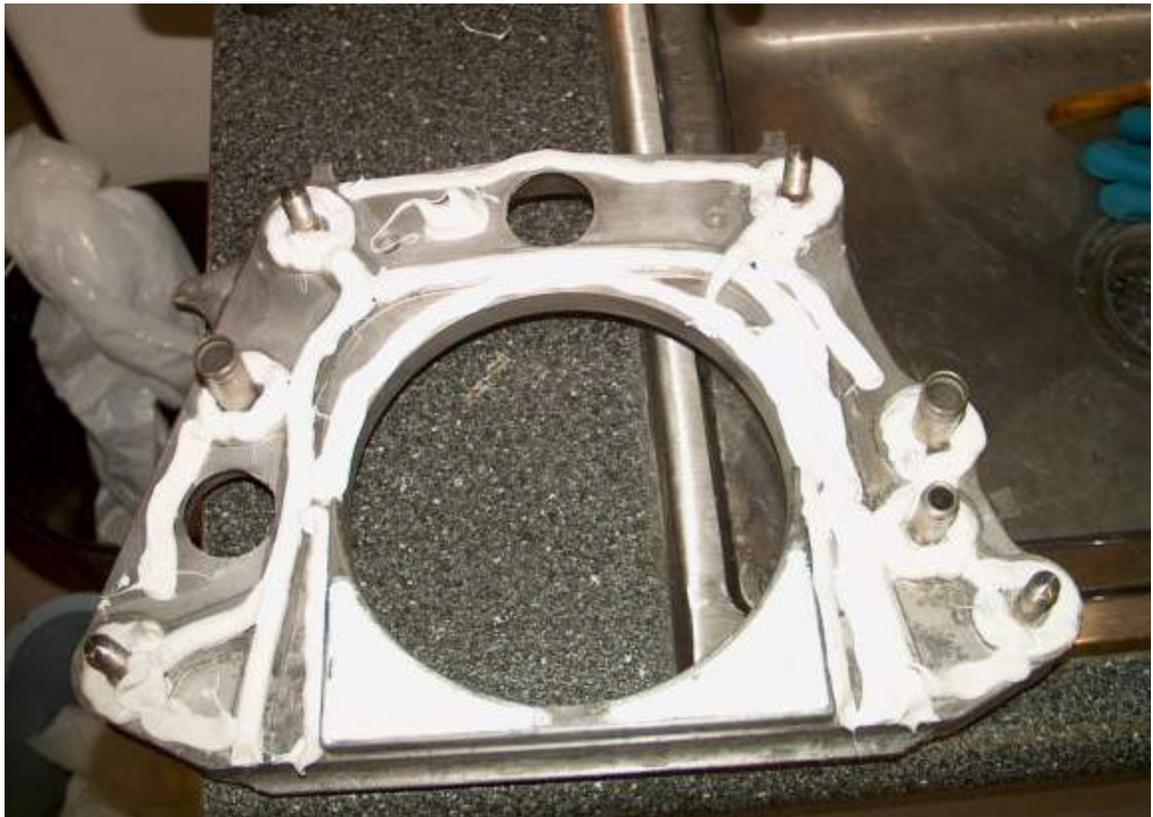
Fercho posted 04-03-2002 12:47 AM

Member
Member
25





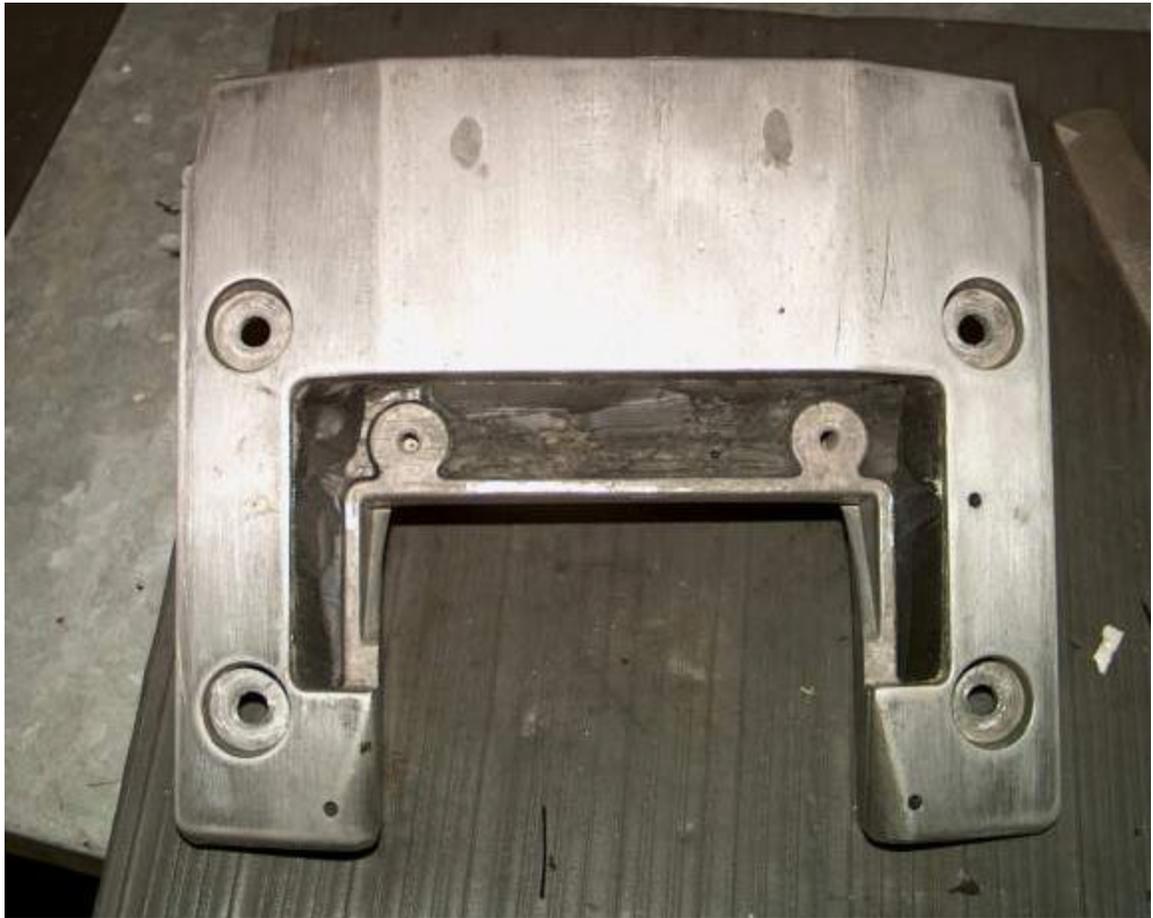
Seal triangular areas at the bottom of the transom plate with 3M5200 fast cure and let them cure for about 24 hours before you install the pump shoe





Be generous with the adhesive





Remove some of the pump shoe material to allow the intake grate to be as flush as possible with the shoe, If not filing the top of the intake grate is recommended to math them up





[04-03-2002: Message edited by: Fercho]

Fernando

"SUPPORT YOUR TROOPS AND REMEMBER WHAT MEMORIAL AND VETERAN'S DAY IS ALL ABOUT "

Post: 4600 | From: Guest | Topic: Registered | Date: 0000 | IP: [redacted]

Posts: 4600 | From: Sugar Land, Texas | Registered: Dec 2000 | IP: [Logged](#)

Fercho  posted 04-03-2002 12:47 AM     “ ”

Member
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25





Torque at 15 pounds, and torque and re-torque, to make the excess adhesive come out thru the sides



Wipe excess out with paper towel and clean up with acetone.





I replace the stock impeller shaft cover hose with a Gates brand which is vulcanized because my 99XLL OEM hose ruptured allowing the entire engine to flood being only 3 hours old. The cost of the hose is about \$8.00 to \$10.00 and you can pick one up at any Auto Parts store, just make sure that is not the one that has a wire coil inside.

Fercho

[04-03-2002: Message edited by: Fercho]

Fernando

"SUPPORT YOUR TROOPS AND REMEMBER WHAT MEMORIAL AND VETERAN'S DAY IS ALL ABOUT "

Posts: **4600** | From: **Sugar Land, Texas** | Registered: **Dec 2000** | IP: [Logged](#)

newb
 New Member
 Member # 2133

posted 04-03-2002 01:02 AM

Rock on Fercho! I will begin doing that when my pump seals come in! The pic's are great, and will no doubt help me out greatly.

 2001 GPR1200
 STOCK!

Posts: **11** | From: **Michigan** | Registered: **Mar 2002** | IP: [Logged](#)

Tony Mai
 Member
 Member # 774

posted 04-03-2002 01:14 AM

Fercho, are you using 3M 5200, to seal that pump?

Posts: **92** | Registered: **Jul 2001** | IP: [Logged](#)

Fercho
 Member
 Member # 25

posted 04-03-2002 01:23 AM

3M 5200 Fast Cure only



Fernando

"SUPPORT YOUR TROOPS AND REMEMBER WHAT MEMORIAL AND VETERAN'S DAY IS ALL ABOUT "

Posts: **4600** | From: **Sugar Land, Texas** | Registered: **Dec 2000** | IP: [Logged](#)

yamama
Member
Member # 1223

posted 04-03-2002 08:06 AM

cheers fercho 😊😊😊

-
- 2000 GP1200R
 - FACTORY TRIPLES
 - GOAT TUNED CYLINDERS
 - NOVI 48'S
 - DOMINATOR MANIFOLD
 - BOYSEN REED STUFFERS
 - RIVA HEAD
 - RIVA FLAME ARRESTORS
 - SKAT TRAK SETBACK 14 VEIN MAGNUM
 - SKAT TRAK 14/20
 - RIVA RACE GRATE AND PUMP SHOE
 - ADVENT CDI
 - RIVA SPONSONS
 - PROTEC RIDE PLATE
 - RIVA TRIM TABS
 - RIVA DROP NOZZEL KIT
 - RIVA T&W CRANK
 - RIVA EXHAUST FILTER RESTRICTORS